



# INDUSTRIAL PAILS

FOR COMMERCIAL APPLICATIONS



# PERFORMANCE AND PEACE OF MIND BY THE PAILFUL

At IPL, we understand all your packaging requirements. For over 75 years, we've worked tirelessly to guarantee product integrity and ensure your operations are as efficient and productive as possible. Our plastics research is entirely focused on developing the right packaging solutions for your evolving needs.

Our design approach looks at every aspect of your specific operations to maximize performance while reducing costs and environmental impacts. Each and every one of our products is the result of a rigorous

process that makes sure you get the best performance for the lowest price. Whatever the size or specifications, we'll provide the solution, even if we have to invent it.

Pail after pail, order after order, you're assured of that constant, dependable quality that eliminates production problems and puts you on the road to success.

**We are IPL, your partner in performance.**

## FEATURES AND TECHNOLOGIES

We are committed to offering innovative technologies that will help you meet your challenges. A well-presented product is a product that sells itself!

### IN-MOLD LABELING

IPL is a leader in mastering in-mold labeling (IML) to achieve unprecedented graphic quality. 100% recyclable, IML allows for complete surface coverage and is scratch, water and age resistant.

### DRY OFFSET

We offer high-performance dry offset printing: from top to bottom, up to 4 colors on lids and up to 7 colors on containers.

### TRANSLUCENT POLYPROPYLENE

A special resin used for containers providing outstanding clarity, for a premium shelf presentation. And they deliver reductions in power consumption, raw material and fuel usage.



# BECAUSE THERE IS NO “ONE-SIZE-FITS-ALL”!

Your products and operations are unique, so IPL offers a wide variety of pails and containers for every need—no matter how complex.

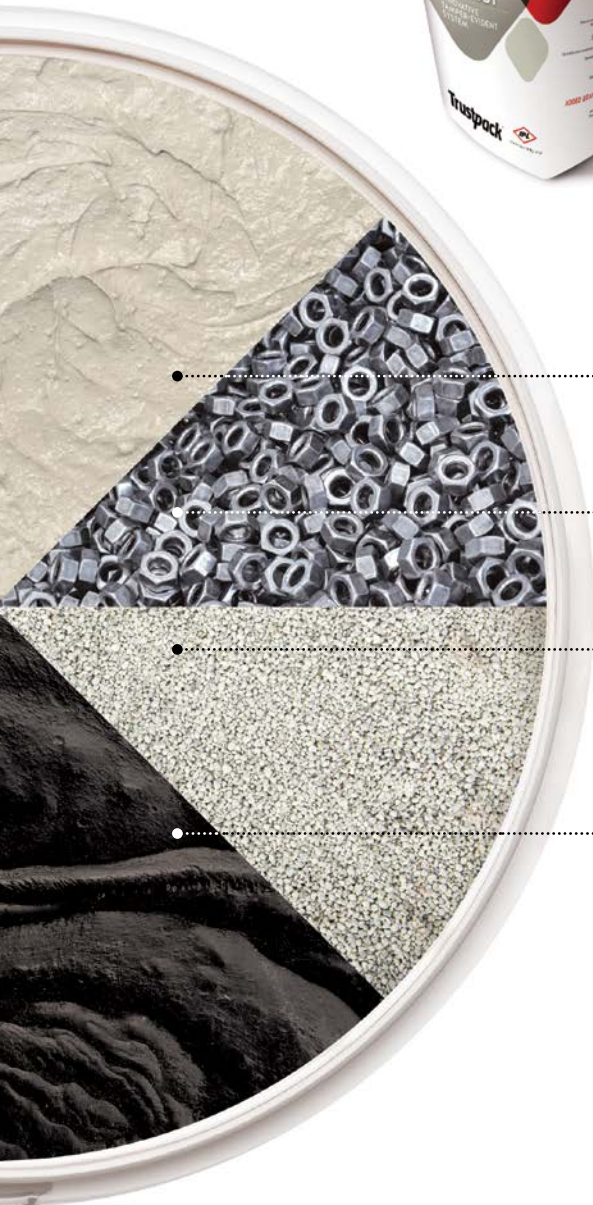
## POLYPROPYLENE (PP)

Lightweight and offers superior properties in top load compression



## HIGH-DENSITY POLYETHYLENE (HDPE)

Offers high impact performance even when frozen and resistance at high temperatures



## LIQUIDS

Issues like heat deformation resistance, leakproofness, and liquid's high weight can require special containers.

## RUGGED PRODUCTS

Construction sites are hard environments. Our industrial pails are built to last in those rugged situations.

## DRY

Plastics breathe, and dry products need protection from moisture. So we get our vapor transmission rates tested independently in order to understand how products react.

## CHEMICALS

Chemical products can react to certain plastic types which can create awful problems when it comes to packaging. IPL will take the time to assess the chemical in order to find the proper solution, even if your products need to comply with UN regulations for the shipping of solid or liquid goods.



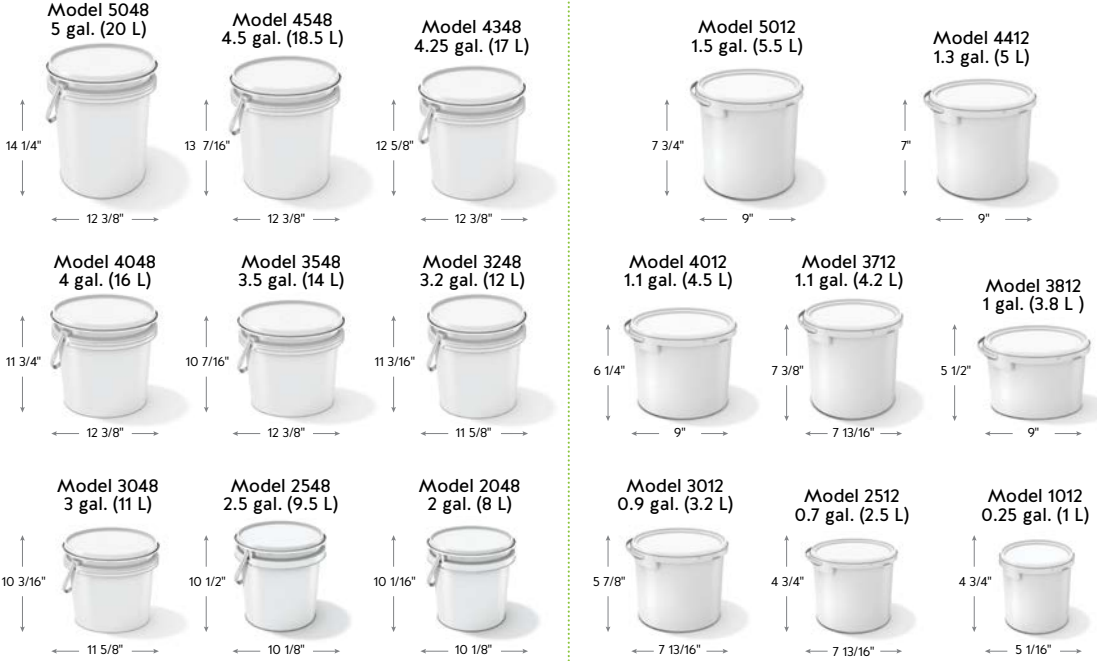
POLYPROPYLENE (PP)

# ROUND TAMPER EVIDENT

The skirt-integrated **break tab** protects your product against illicit opening and shoplifting, and photo-quality **IML decoration** is available on selected items

to enhance products visual impact. Containers are also guaranteed **leakproof** even with repeated use.

48SERIES



12SERIES

PAILS

Model	Capacity under lid		Product code	Handle	Available decoration	Qty per bundle	Bundles per pallet	Qty per pallet	Qty per 53' truckload*
	L	US gal.							
5048	19.9	5.25	61948	Plastic Metal	Dry offset	156	2	312	7 332
4548	18.55	4.9	61963	Plastic Metal	Dry offset	156	2	312	7 332
4348	17.38	4.6	61956	Plastic Metal	Dry offset	156	2	312	7 332
4048	16.46	4.3	61961	Plastic Metal	Dry offset	168	2	336	7 896
3548	14.22	3.76	61955	Plastic	Dry offset / IML	168	2	336	7 896
3248	12.9	3.4	61991	Plastic	Dry offset	300	2	600	13 200
3048	11	2.91	61954	Plastic	Dry offset	300	2	600	13 200
2548	9.3	2.46	61998	Plastic Metal	Dry offset	270	2	540	12 690
2048	8.59	2.27	61995	Plastic	Dry offset / IML	342	2	684	15 732
5012	5.67	1.5	60391	Plastic	Dry offset	576	3	1 728	38 592
4412	5	1.3	62329	Plastic	Dry offset / IML	576	3	1 728	38 592
4012	4.44	1.17	60377	Plastic	Dry offset	368	3	1 104	26 496
3712	4.2	1.1	60383	Plastic	Dry offset	540	3	1 620	37 260
3812	3.9	1.03	60385	Plastic	Dry offset / IML	696	3	2 088	45 240
3012	3.25	0.85	60372	Plastic	Dry offset	600	3	1 800	40 800
2512	2.55	0.67	60371	Plastic	Dry offset	720	3	2 160	47 520
1012	1.07	0.28	60346	No handle	Dry offset	400**	16***	6 400	150 400

\* Quantity of pails and lids per truckload are approximate. Actual quantity may vary.

\*\* Items per box.

\*\*\* Boxes per pallet.

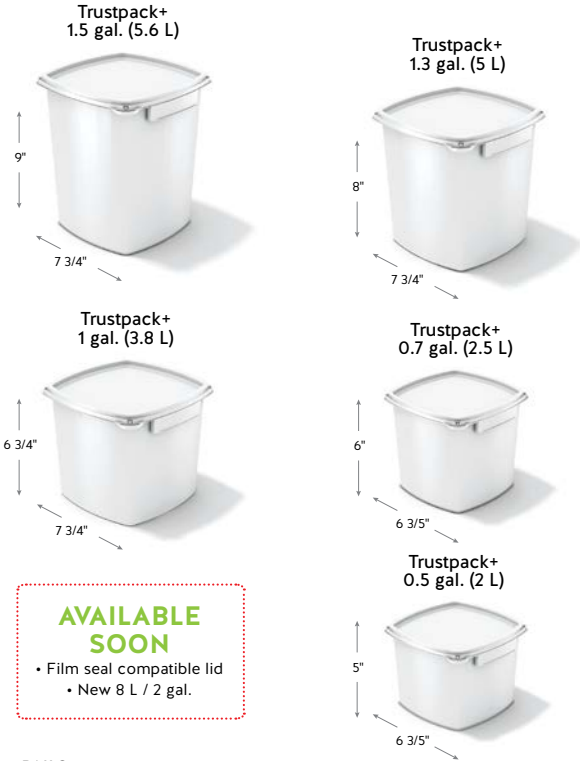
POLYPROPYLENE (PP)

# SPACE OPTIMIZATION

Looking for savings? Sometimes the solution can be found hiding in the corner. Because pallets are not round, square containers use space **more efficiently**. With freight and warehousing costs rising, it just makes sense!

Want your product to be noticed? These square containers act like a billboard! And for even greater impact, try photo-quality **IML labels**, available on the 1530 and Trustpack™ lines.

TRUSTPACK™ SERIES



**AVAILABLE SOON**

- Film seal compatible lid
- New 8 L / 2 gal.



30SERIES

PAILS

Model / capacity	Capacity under lid		Product code	Handle	Available decoration	Qty per bundle	Bundles per pallet	Qty per pallet	Qty per 53' truckload*
	L	US gal.							
Trustpack+ 5.6 L	5.56	1.47	63066	Integrated grip	IML	900	2	1 800	41 400
Trustpack+ 5 L	5	1.32	63065	Integrated grip	IML	960	2	1 920	45 540
Trustpack+ 3.8 L	4.25	1.12	63064	Integrated grip	IML	990	2	1 980	44 160
Trustpack 2.5 L	2.75	0.73	22554	Integrated grip	IML	1 050	3	3 150	74 025
Trustpack 2 L	2.19	0.58	22064	Integrated grip	IML	1 092	3	3 276	71 064
1530 thin wall	15.3	4	63043	Plastic	IML	240	2	480	11 040
1530 thick wall	15.3	4	63040	Plastic	Dry offset / IML	240	2	480	11 040

\* Quantity of pails and lids per truckload are approximate. Actual quantity may vary.

LIDS

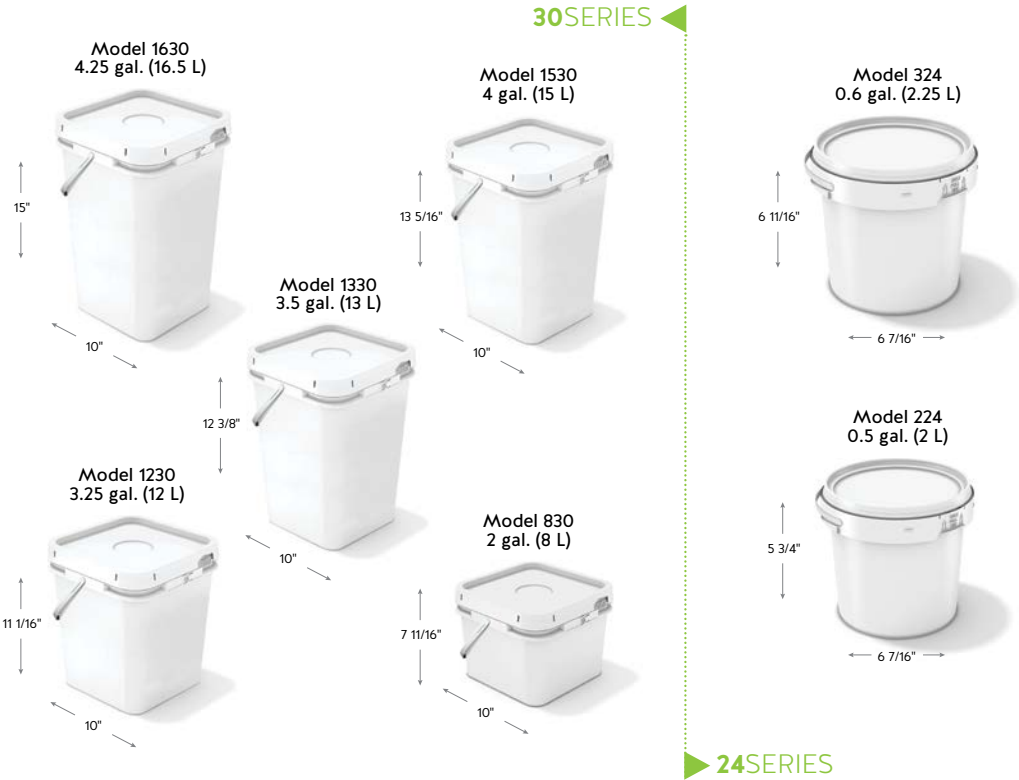
Product code	Description	Associated pails	Available decoration	Qty per box	Boxes per pallet	Qty per pallet
60337	Hermetic	3548, 4048, 4348, 4548, 5048	No	100	18	1 800
63300	Hermetic	3048, 3248	No	124	18	2 232
62344	Non-hermetic	2048, 2548	No	180	16	2 880
62330	Hermetic		Dry offset	180	15	2 880
60398	Hermetic	3812, 4012, 4412, 5012	Dry offset	360	20	7 200
62327	Non-hermetic	2512, 3012, 3712	Dry offset	420	20	8 400
60353	Hermetic		Dry offset	456	20	9 120
60378	Hermetic	1012	No	1 620	20	32 400
63060	Hermetic	Trustpack+ 1 gal., 1.3 gal. and 1.5 gal.	IML	318	25	7 950
20164	Hermetic	Trustpack 0.5 gal. and 0.7 gal.	IML	600	28	16 600

HIGH-DENSITY POLYETHYLENE (HDPE)

# HEAVY DUTY DESIGN

Made of polyethylene, these pails are designed for the most demanding applications that need **top-loadable** and **impact-resistant pails**. Optional **rubber or liquid gasket** (available on selected lids)

ensures **intact product delivery** while eliminating spills. A **tamper-evident tear-strip** security system is also available on selected lids.



## PAILS

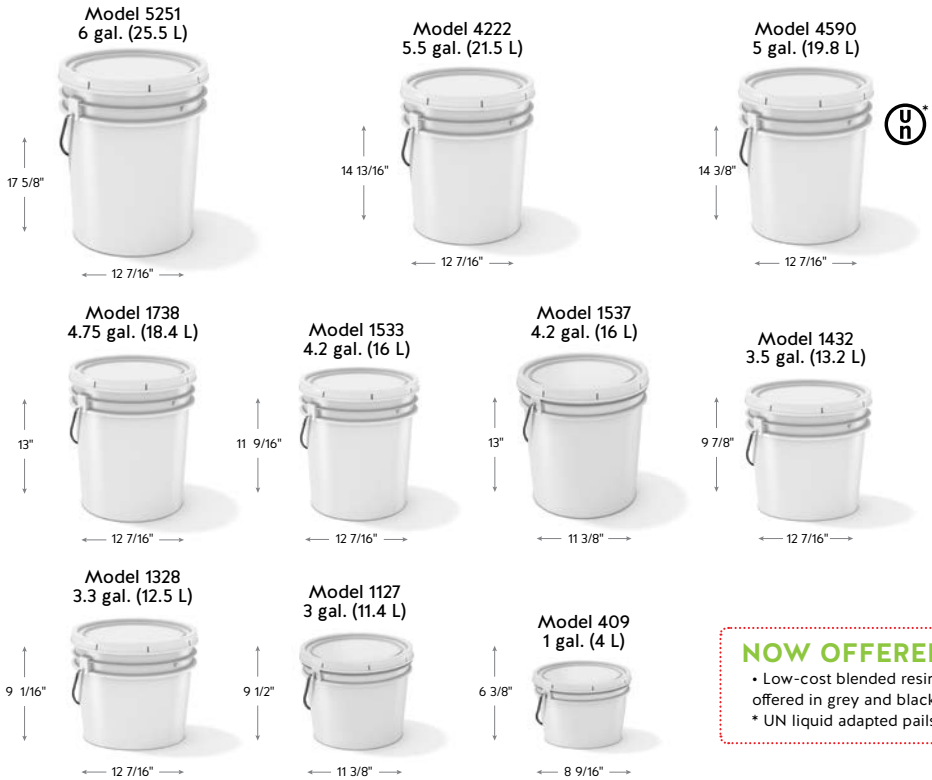
Model	Capacity under lid		Product code	Handle	Available decoration	Qty per bundle	Bundles per pallet	Qty per pallet	Qty per 53' truckload*
	L	US gal.							
1630	17	4.5	61980	Plastic / metal	Dry offset	220	2	440	10 120
1530	15.3	4	63042	Plastic / metal	Dry offset	240	2	480	11 040
1330	13.6	3.6	61986	Plastic / metal	Dry offset	240	2	480	11 040
1230	12.1	3.2	61985	Plastic / metal	Dry offset	240	2	480	11 040
830	8.3	2.2	61951	Plastic / metal	Dry offset	400	2	800	16 000
324	2.23	0.59	61994	Plastic	Dry offset	120	16	1 920	46 080
224	1.97	0.52	61992	Plastic	Dry offset	140	16	2 240	52 640

\* Quantity of pails and lids per truckload are approximate. Actual quantity may vary.

## LIDS

Product code	Description	Associated pails	Available decoration	Qty per box	Boxes per pallet	Qty per pallet
63464	Tear strip, with or without liquid gasket	All 30 series	No	88	24	2 112
63431	Tear strip easy to open		No	88	24	2 112
63433	Adapted for fasteners and chains		No	102	24	2 448
60344	Snap-on		No	100	24	2 400
63481	Hermetic	224 and 324	Dry offset	600	20	12 000

## INDUSTRIALSERIES



**NOW OFFERED**

- Low-cost blended resin offered in grey and black
- \* UN liquid adapted pails

### PAILS

Model	Capacity under lid		Product code	Handle	Available decoration	Qty per bundle	Bundles per pallet	Qty per pallet	Qty per 53' truckload**
	L	US gal.							
5251	25.4	6.7	63465	Plastic / metal	Dry offset / IML	84	2	168	4 116
4222	21.5	5.7	61950	Plastic / metal	Dry offset / IML	96	2	192	4 608
4590	20.4	5.4	61949	Plastic / metal	Dry offset / IML	132	2	264	6 072
1738	18	4.8	61977	Plastic / metal	Dry offset / IML	144	2	288	6 624
1533	16	4.2	61984	Metal	Dry offset / IML	132	2	264	6 072
1537	15.9	4.2	61997	Plastic / metal	Dry offset	135	2	270	6 480
1432	13.2	3.5	61975	Metal	Dry offset	132	2	264	7 392
1328	12.5	3.3	61968	Metal	Dry offset / IML	192	2	384	8 064
1127	11.4	3	61996	Plastic / metal	Dry offset	256	2	512	11 008
409	4.1	1.1	61962	Plastic / metal	Dry offset	400	3	1 200	24 000

\*\* Quantity of pails and lids per truckload are approximate. Actual quantity may vary.

### LIDS

Product code	Description	Associated pails	Available decoration	Qty per box	Boxes per pallet	Qty per pallet
63472	UN liquid certified with spout	4590	No	44	18	792
63479	Tear strip with optional: rubber gasket, spout, vent	1328, 1533, 1738, 4590, 4222, 5251, 1432	No	68	18	1 224
63482	Tear strip with optional: liquid gasket, spout, vent		No	66	18	1 188
60367	Snap-on with tear strip		No	72	18	1 296
63334	Snap-on		No	124	18	2 232
63306	Tear strip with or without rubber gasket	1127, 1537	No	96	18	1 728
63475	Snap-on		No	120	18	2 160
63305	Tear strip with or without rubber gasket		No	190	16	3 040
63332	Snap-on	409	No	320	16	5 120

Product design and presentation may differ of images shown. Dimensions may slightly vary.

## SOMETHING ELSE?

IPL has innovative solutions for material handling, environmental carts and small retail packaging.

### RETAIL PACKAGING



### ENVIRONMENT



### MATERIAL HANDLING



Discover our website to find out about all our products.

[www.ipl-plastics.com](http://www.ipl-plastics.com)

## CERTIFICATIONS

Our facilities and rigorous quality control processes have earned us certification under the following standards:

- ISO 9001
- ISO 14001



## PROJECTS?

Get in touch with one of our bulk packaging experts.

**1-800-463-0270**

[info@ipl-plastics.com](mailto:info@ipl-plastics.com)

[www.ipl-plastics.com](http://www.ipl-plastics.com)

