



**CORPORATE FINISHED
PRODUCT SPECIFICATION**



Revised:	01/27/21 JJT
Supersedes:	10/15/20 JJT

CORPORATE ADDRESS	3435 Lamor Rd., Hermitage, PA 16148	CUSTOMER	GENERIC
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MANUFACTURING FACILITIES

EASTERN LOCATION	3435 Lamor Rd., Hermitage, PA 16148	WESTERN LOCATION	2843 W. Shamrell Blvd., Flagstaff, AZ 86005
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PRODUCT INFORMATION

PRODUCT NAME	#1 CAKE CONE	BATTER FORMULA	C-STD(H)1 C-STD(F)1
PACK SIZE	Food Service Packs (Jacketed & Unjacketed): Bulk (1/338), Dispenser (8/132)		
DESCRIPTION	Light, golden-brown, pointed, neutral-flavored, wafer-style cone with a crisp texture		
INTENDED USE	Shelf Stable. No further processing required		

INGREDIENT STATEMENT

US:	Enriched Wheat Flour (Wheat Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Tapioca Starch, Sugar, Contains less than 2% of: Canola Oil, Leavening (Sodium Bicarbonate, Ammonium Bicarbonate), Salt, Annatto Extract (Vegetable Color), Natural Flavor.
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CAN:	Enriched wheat flour, Tapioca starch, Sugar, Canola oil, Sodium bicarbonate, Ammonium bicarbonate, Salt, Annatto extract, Natural flavour.
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For jacketed packs, a small amount of corn syrup is used as a processing aid to adhere the paper sleeve to the cone.

ALLERGENS	GMO STATUS
US & CAN: CONTAINS: WHEAT	Contains a Bioengineered Food Ingredient.
COUNTRY OF ORIGIN	SHELF LIFE
USA	24 months

PHYSICAL & CHEMICAL ATTRIBUTES

ATTRIBUTE	ACCEPTABLE STANDARDS	METHOD
HEIGHT	4 11/16" (±1/16")	Manual
TOP OUTSIDE DIAMETER	2 5/16" (±1/16")	Manual
BOTTOM OUTSIDE DIAMETER	n/a (pointed)	Manual
MINIMUM WEIGHT PER CONE	4.08 grams	Manual
TAPER	17.5°	Manual
MOISTURE (AT TIME OF PACKAGING)	≤ 3.0%	NIR Benchtop Moisture Analyzer

STORAGE & DISTRIBUTION

STORAGE CONDITIONS	Store product in a clean, dry area below 80°F and 50% relative humidity, away from strong odors in an area operated under good manufacturing practices.
RECOMMENDATIONS	Fragile; Handle with Care. After opening, seal product in an airtight container.

PACKAGING & LABELING SPECIFICATIONS

PACKAGING SPECIFICATIONS

DISPENSER PACK: 4 rows of product separated by chipboard dividers are bagged in a LDPE bag and tape sealed. The bagged product is inserted into a manually sealed paperboard carton, which is then placed in a master corrugated case and tape sealed.

BULK PACK: Product is packed in layers separated by chipboard liners and paper cushions which is then bagged with a LDPE bag and tape sealed. The bagged product is placed inside a master corrugated case and tape sealed.

CASE COUNT	Bulk: 338 cones, Dispenser: 33 cones/row, 1,056 cones/case
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LABELING SPECIFICATIONS

CODING FORMAT & EXPLANATION	AA/BB/CC - XXXX - YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line	ADDITIONAL LABELING REQUIREMENTS	N/A
LABEL COLOR	Any		

CERTIFICATIONS

KOSHER CERTIFIED	JOY ITEMS: Pareve by Star K; PRIVATE LABELS: Kosher Dairy by Star K
OTHER CERTIFICATIONS	N/A